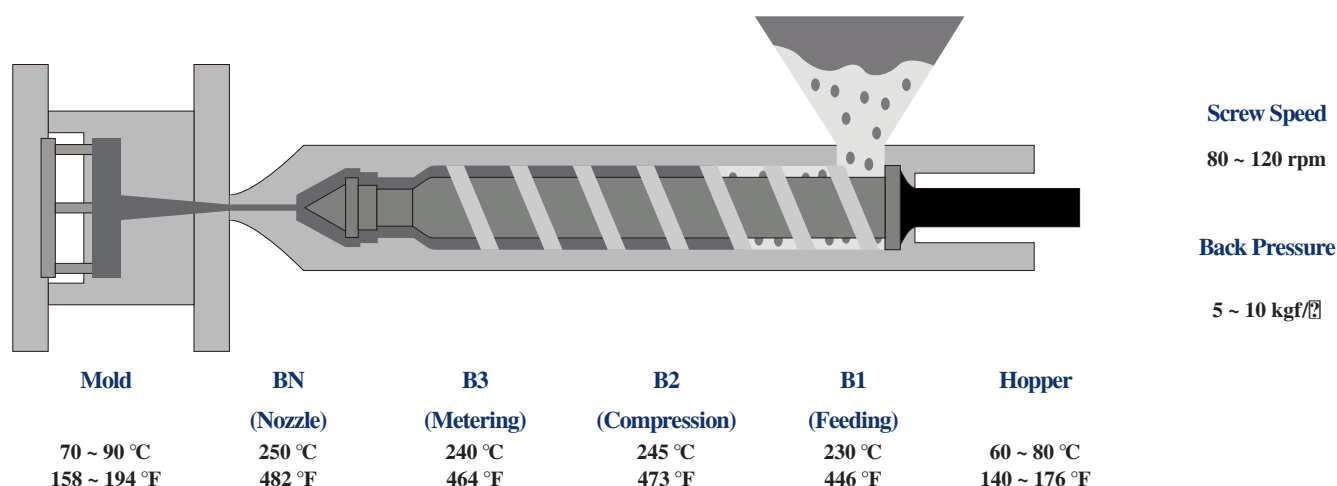


PA6 | KEPAMID 1320M7 | Mineral filler filled grade

- KEPAMID 1320M7 is a mineral filler 20%-filled grade.
- It has strong mechanical properties, heat resistance, low warpage, and superior dimensional stability.
- It is suitable for applications such as automotive, electrical & electronics, and industrial parts.

Physical properties	Test Standard	Unit	Value
Filler contents	ISO 1172	%	20
Specific gravity	ISO 1183	-	1.30
Water absorption(23 °C, 50 %RH)	ISO 62	%	1.40
Mold shrinkage(Flow direction,Φ = 100 mm, t = 3 mm)	KEP Method	%	
Thermal properties	Test Standard	Unit	Value
Melting point (10 °C/min)	ISO 11357	°C	220
Heat deflection temperature (0.45 MPa)	ISO 75	°C	205
Heat deflection temperature (1.8 MPa)	ISO 75	°C	135
Flammability (t = 0.8 mm)	UL 94	Class	HB
Mechanical properties	Test Standard	Unit	Value
Tensile stress	ISO 527	MPa	77
Strain at break	ISO 527	%	4.0
Flexural strength	ISO 178	MPa	127
Flexural modulus	ISO 178	MPa	4,900
Charpy impact strength(Notched) @ 23 °C	ISO 179/1eA	kJ/m ²	4.0
Rockwell Hardness(R-Scale)	ISO 2039	-	117
Electrical properties	Test Standard	Unit	Value
Volume resistivity	IEC 62631-3-2	Ω·cm	10 ¹⁵
Permittivity (1 MHz)	IEC 60250	-	3.4

Injection molding condition



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Disclaimer

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